



PRODUCT / PROCESS CHANGE INFORMATION

SHIELDING BAG for SHENZHEN 4-layer PPF(*) SO8 & TSSOP8 REELS AND TUBES

What is the change?

The reels and tubes of selected packages with Pre plated lead frames will be packed into a shielding bag (**). Perimeter of this PCI are the first packages impacted by this change: 4-layer PPF SO8N & TSSOP8 packages (***) from ST Shenzhen (China) of MMS Group.

(*) PPF: Pre plated frame

(**) (Plastic, transparent, antistatic)

(***) (See product list in Appendix B)

Why?

This shielding bag will protect the product during exposure to uncontrolled environment before product usage (transportation/storage).

When?

The new packing of the 4-layer MMS PPF SO8N & TSSOP8 packages assembled at ST Shenzhen (China) will start from September 2015. List of additional products and plants impacted by the change will be provided through additional PCI by WW40 2015, including schedule for their change start date.

How will the change be qualified?

The packing with the shielding bag has been qualified using the standard ST Microelectronics Corporate Procedures for Quality & Reliability.

The Qualification Report **QRMMY1513** is included inside this document.

What is the impact of the change?

- **Form:** Transparent shielding bag (packing material)
- **Fit:** N/A
- **Function:** N/A

How can the change be seen?


Change will be seen at unpacking.

Appendix A- Product Change Information

Product family / Commercial products:	SO8N & TSSOP8 assembled with 4-layer PPF at ST Shenzhen
Customer(s):	All
Type of change:	Packing
Reason for the change:	Protection against uncontrolled environment.
Description of the change:	The reels, tubes of the 4-layer PPF SO8N & TSSOP8 packages from ST Shenzhen (China) will be packed into a shielding bag. Additional sites and packages impacted by the same change will be communicated within WW40 via dedicated PCIs.
Forecast date of the change: (Notification to customer)	Week 35 / 2015 (reels) for products listed in the present PCI Week 43 / 2015 (tubes) for products listed in the present PCI
Forecast date of <u>Qualification samples</u> availability for customer(s):	Available
Estimated date of first shipment:	Week 38 / 2015 (reels) Week 46 / 2015 (tubes)

Appendix B- List of Concerned Products

21001375P/S	M24C04-RMN6TP	M24SR04-YMN6T/2	M95080-WDW6TP
21001377P/S	M24C04-WDW6P	M24SR16-YDW6T/2	M95080-WDW6TP/S
21001378P/S	M24C04-WDW6TP	M24SR16-YMN6T/2	M95080-WMN6P
21001381P/P	M24C04-WDW6TP/S	M24SR64-YDW6T/2	M95080-WMN6TP
21001382P/P	M24C04-WMN6P	M24SR64-YMN6T/2	M95080-WMN6TP/S
28006687P/S	M24C04-WMN6TP	M34E02-FDW6TP	M95128-DFDW6TP
28006689P/S	M24C04-WMN6TP/S	M34F04-WMN6TP	M95128-DFMN6TP
28007829P/S	M24C08-FDW6TP	M35B32-WDW6TP	M95128-RDW6TP
28025329P/S	M24C08-FMN6TP	M35B32-WMN6TP	M95128-RMN6P
28041703P/S	M24C08-RDW6TP	M93C46-MN6TP/S	M95128-RMN6TP
M24128-BFDW6TP	M24C08-RMN6TP	M93C46-WDW6TP	M95128-WMN6P
M24128-BFMN6TP	M24C08-WDW6TP	M93C46-WMN6P	M95128-WMN6TP
M24128-BRDW6TP	M24C08-WDW6TP/S	M93C46-WMN6P/S	M95128-WMN6TP/P
M24128-BRMN6P	M24C08-WMN6HF	M93C46-WMN6TP	M95160-DFDW6TP
M24128-BRMN6TP	M24C08-WMN6P	M93C46-WMN6TP/S	M95160-DFMN6TP
M24128-BWDW6TP	M24C08-WMN6THF	M93C56-MN6TP/S	M95160-FDW6TP
M24128-BWMN6P	M24C08-WMN6TP	M93C56-RDW6TP	M95160-MN6TP/S
M24128-BWMN6TP	M24C08-WMN6TP/S	M93C56-RMN6P	M95160-RDW6TP
M24128-BWMN6TP/P	M24C16-FDW6TP	M93C56-RMN6TP	M95160-RMN6TP
M24128-DFDW6TP	M24C16-FMN6P	M93C56-WDW6TP	M95160-WDW6TP
M24128-DFMN6TP	M24C16-FMN6TP	M93C56-WMN6P	M95160-WDW6TP/S
M24256-BFDW6TP	M24C16-RDW6TP	M93C56-WMN6TP	M95160-WMN6P
M24256-BRDW6P	M24C16-RMN6P	M93C56-WMN6TP/S	M95160-WMN6TP
M24256-BRDW6TP	M24C16-RMN6TP	M93C66-MN6TP/S	M95160-WMN6TP/S
M24256-BRMN6P	M24C16-WDW6TP	M93C66-WDW6TP	M95256-DFDW6TP
M24256-BRMN6TP	M24C16-WDW6TP/S	M93C66-WDW6TPNTD	M95256-DFMN6TP
M24256-BWDW6TP	M24C16-WMN6P	M93C66-WMN6P	M95256-DRDW6TP
M24256-BWMN6P	M24C16-WMN6TP	M93C66-WMN6TP	M95256-DRMN6TP
M24256-BWMN6TP	M24C16-WMN6TP/S	M93C66-WMN6TP/S	M95256-RDW6TP
M24256-BWMN6TP/A	M24C32-DFDW6TP	M93C76-RDW6TP	M95256-RMN6TP
M24256-BWMN6TP/K	M24C32-DFMN6TP	M93C76-WMN6TP	M95256-WDW6P
M24256-DFDW6TP	M24C32-FDW6TP	M93C76-WMN6TP/S	M95256-WDW6TP
M24256-DFMN6TP	M24C32-FDW6TP/C	M93C86-MN6P	M95256-WMN6P
M24256-DRDW6TP	M24C32-FMN6TP	M93C86-MN6TP	M95256-WMN6TP
M24256-DRMN6TP	M24C32-RDW6TP	M93C86-RDW6TP	M95256-WMN6TP/AB
M24512-DFDW6TP	M24C32-RMN6P	M93C86-WDW6TP	M95320-DFMN6TP
M24512-DFMN6TP	M24C32-RMN6TP	M93C86-WMN6P	M95320-DRDW6TP
M24512-DRDW6TP	M24C32-WDW6TP	M93C86-WMN6TP	M95320-DRMN6TP
M24512-DRMN6TP	M24C32-WMN6HF	M93C86-WMN6TP/S	M95320-RMN6TP
M24512-HRDW6TP	M24C32-WMN6P	M93S46-WMN6P	M95320-RMN6TP
M24512-HRMN6TP	M24C32-WMN6THF	M93S46-WMN6TP	M95320-WDW6TP
M24512-RDW6P	M24C32-WMN6TP	M93S46-WMN6TP/S	M95320-WDW6TP/P
M24512-RDW6TP	M24C32-WMN6TP/P	M93S56-WMN6P	M95320-WMN6HF
M24512-RMN6P	M24C64-DFDW6TP	M93S56-WMN6TP	M95320-WMN6P
M24512-RMN6TP	M24C64-DFMN6TP	M93S56-WMN6TP/S	M95320-WMN6THF
M24512-WDW6TP	M24C64-FDW6TP	M93S66-WMN6P	M95320-WMN6TP
M24512-WMN6P	M24C64-FDW6TP/C	M93S66-WMN6TP	M95320-WMN6TP/P
M24512-WMN6TP	M24C64-FMN6TP	M93S66-WMN6TP/S	M95512-DFDW6TP
M24C01-RDW6P	M24C64H-FMN6TP	M95010-RDW6TP	M95512-DFMN6TP
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M24C01-RMN6P	M24C64-RMN6P	M95010-WDW6TP	M95512-DRMN6TP
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M24C01-WMN6TP	M24C64-WMN6TP	M95020-RDW6TP	M95512-RMN6TP
M24C01-WMN6TP/S	M24C64-WMN6TP/P	M95020-RMN6TP	M95512-WDW6P
M24C02-FDW6TP	M24LR04E-RDW6T/2	M95020-WDW6TP	M95512-WDW6TP
M24C02-FMN6P	M24LR04E-RMN6T/2	M95020-WDW6TP/S	M95512-WMN6P
M24C02-FMN6TP	M24LR16E-RDW6T/2	M95020-WMN6P	M95512-WMN6TP
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M24C02-WDW6TP	M24LR64-RMN6T/2	M95040-RDW6TP	M95640-RMN6TP
M24C02-WDW6TP/S	M24M01-DFDW6TP	M95040-RMN6TP	M95640-WDW6TP
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M24C02-WMN6P	M24M01-HRMN6P	M95040-WDW6TP/S	M95640-WMN6P
M24C02-WMN6THF	M24M01-HRMN6TP	M95040-WMN6P	M95640-WMN6TP
M24C02-WMN6TP	M24M01-RDW6TP	M95040-WMN6TP	M95640-WMN6TP/P
M24C02-WMN6TP/S	M24M01-RMN6P	M95040-WMN6TP/S	M95M01-DFDW6TP
M24C04-FDW6TP	M24M01-RMN6TP	M95080-DFDW6TP	M95M01-DFMN6TP
M24C04-FMN6P	M24M02-DRMN6TP	M95080-DFMN6TP	M95M01-RDW6TP
M24C04-FMN6TP	M24SR02-YDW6T/2	M95080-MN6TP/S	M95M01-RMN6P
M24C04-RDW6TP	M24SR02-YMN6T/2	M95080-RDW6TP	M95M01-RMN6TP
M24C04-RMN6P	M24SR04-YDW6T/2	M95080-RMN6TP	M95M02-DRMN6TP



QRMMY1513

Shielding bag for Shenzhen 4-layer PPF SO8 and TSSOP8 reels

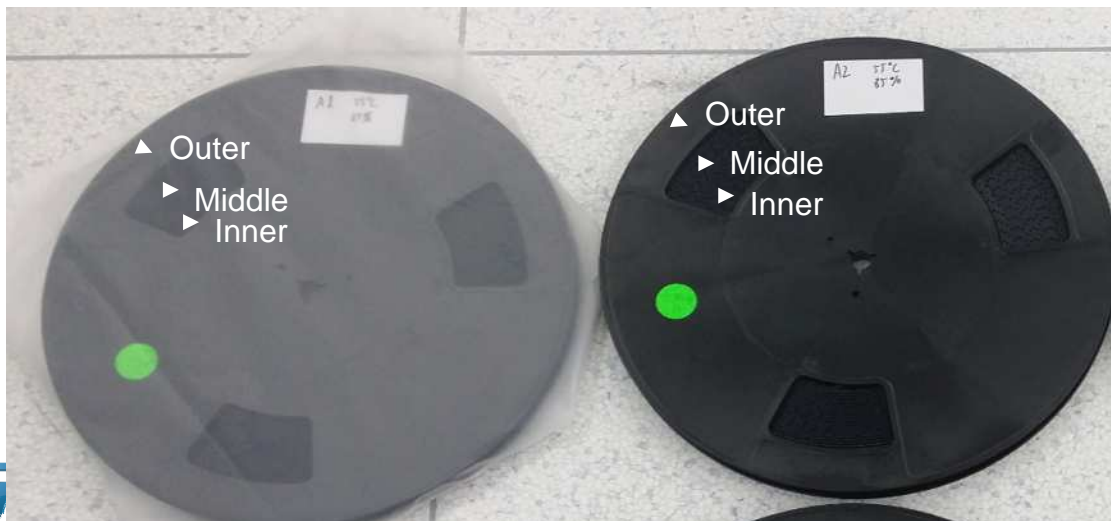
Prepared by : Shenzhen Operations / MMY QA Division

August 2015

- Plan:
 - Simulate exposure to uncontrolled environment before product usage
 - T&H 85°C, 85% RH














Package	Aging conditions: T&H 85°C, 85% RH	
	With bag	Without bag
SO8 4-layer PPF	1 reel	1 reel
TSSOP 4-layer PPF	1 reel	1 reel

- Sample preparation and observation of leads













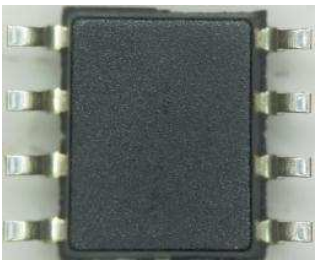

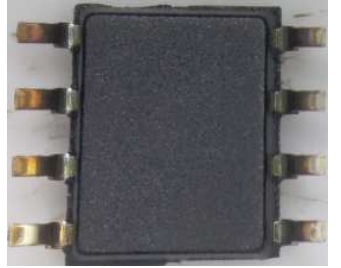
Qualification results

- Aging results after T&H 240 hrs

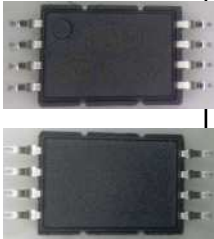






SO8	Position in reel	Aging conditions: T&H 85°C, 85% RH, 240 hrs			
		With bag Slight discoloration		Without bag Obvious discoloration	
 (Original finish units)	Inner				
	Middle				
	Outer				

Qualification results

- Aging results after T&H 480 hrs

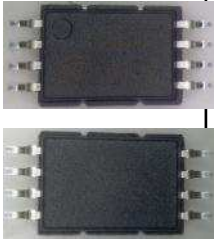












SO8	Position in reel	Aging conditions: T&H 85°C, 85% RH, 480 hrs			
		With bag Slight discoloration		Without bag Obvious discoloration	
 (Original finish units)	Inner				
	Middle				
	Outer				

- Aging results after T&H 240 hrs

TSSOP	Position in reel	Aging conditions: T&H 85°C, 85% RH, 240 hrs	
		With bag Slight discoloration	Without bag Obvious discoloration
 (Original finish units)	Inner		
	Middle		
	Outer		

Qualification results

- Aging results after T&H 480 hrs

TSSOP	Position in reel	Aging conditions: T&H 85°C, 85% RH, 480 hrs			
		With bag Slight discoloration		Without bag Obvious discoloration	
 (Original finish units)	Inner				
	Middle				
	Outer				

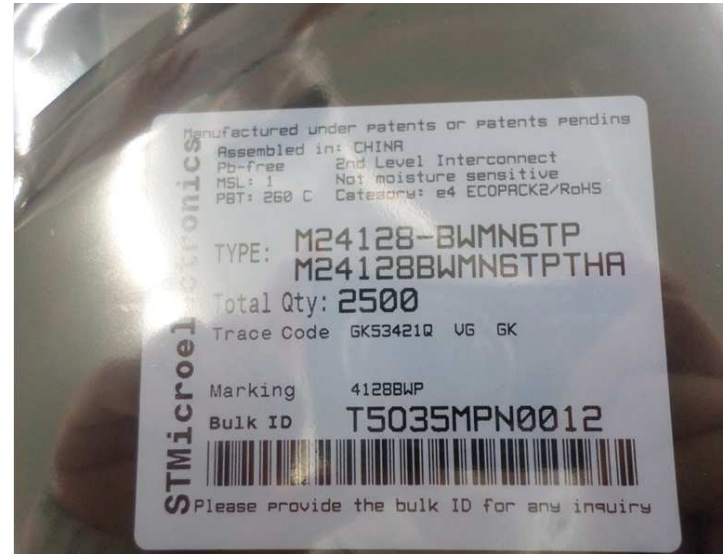
Package	Duration	Aging conditions: 85°C, 85% RH	
		With bag	Without bag
SO8 4-layer PPF	240 hrs	Slight discoloration	Obvious discoloration
	480 hrs	Slight discoloration	Obvious discoloration
TSSOP 4-layer PPF	240 hrs	Slight discoloration	Obvious discoloration
	480 hrs	Slight discoloration	Obvious discoloration

Appendix: Transparency checking

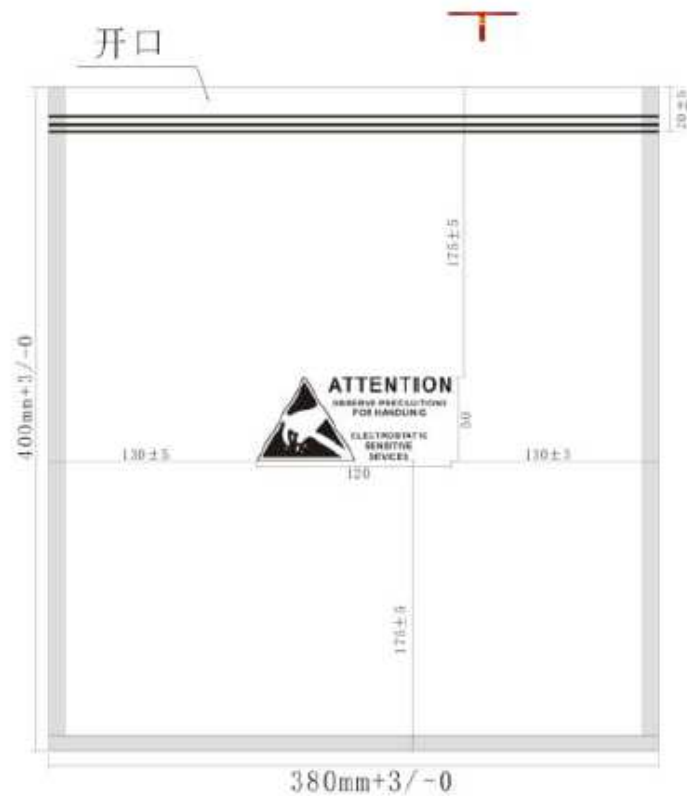
Self-sealant line



Reel in the bag



Transparency:
fonts on label can be scanned



印刷内容放大图



深圳市高派克包装技术有限公司			
单位	MM	产品名称	屏蔽自封印刷袋
材质	APEI/ CPP	产品规格	内尺寸: 360*370MM*0.075
尺寸公差	+3/-0		外尺寸: 380*400MM*0.075
审核	朱周玉	客户料号	/
日期	2015.03.04	图纸编号	KPT-00162

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Public Products List

PCI Title : SHIELDING BAG for SHENZHEN 4-layer Pre plated frame SO8 & TSSOP8 REELS AND TUBES

PCI Reference : CRP/15/9379

PCI Created on : 28-Aug-2015

Subject : Public Products List

Dear Customer,

Please find below the Standard Public Products List impacted by the change.

M24C01-RDW6TP	M24C04-WMN6TP	M95M01-DFDW6TP
M93S46-WMN6TP	M24C04-RDW6TP	M24128-BWDW6TP
M95256-RDW6TP	M93C66-WDW6TP	M93C46-WMN6TP
M95M02-DRMN6TP	M93C76-WMN6TP	M24C08-WMN6TP
M93C86-WMN6TP	M95160-RMN6TP	M93C66-WMN6TP
M24C02-RMN6TP	M95640-DFMN6TP	M24C32-WMN6TP
M24C02-RDW6TP	M24512-RMN6TP	M93C56-RDW6TP
M24128-BRDW6TP	M95256-RMN6TP	M93C56-WDW6TP
M24C08-RMN6TP	M95640-WDW6TP	M24C64-RDW6TP
M95020-RDW6TP	M95128-RMN6TP	M95512-RDW6TP
M93C86-WDW6TP	M24256-BRMN6TP	M95320-WMN6TP
M95256-WMN6TP	M24256-DFDW6TP	M24128-BRMN6TP
M24C04-WDW6TP	M95256-DFMN6TP	M24C16-FMN6TP
M24C04-RMN6TP	M24C16-WMN6TP	M24C32-DFMN6TP
M24LR04E-RDW6T/2	M24C01-RMN6TP	M24C01-WDW6TP
M24256-BWDW6TP	M24C02-WMN6TP	M24C32-RMN6TP
M24C32-FDW6TP	M24C16-WDW6TP	M95040-WMN6TP
M95080-WMN6TP	M24C32-WDW6TP	M95160-WMN6TP
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M24SR04-YDW6T/2	M93S66-WMN6TP	M24C64-WDW6TP
M24C32-RDW6TP	M24C08-RDW6TP	M24C16-RDW6TP
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M24256-BFDW6TP	M95080-WDW6TP	M24128-DFDW6TP
M35B32-WMN6TP	M24256-BWMN6TP	M24LR64E-RDW6T/2



Public Products List

M34F04-WMN6TP	M24C64-FMN6TP	M95320-WDW6TP
M24SR16-YDW6T/2	M95640-RDW6TP	M24M01-DFMN6TP
M95020-WMN6TP	M24SR04-YMN6T/2	M24C02-FMN6TP
M95080-RMN6TP	M95040-RMN6TP	M95010-RDW6TP
M24C04-FDW6TP	M95512-WDW6TP	M95040-WDW6TP
M24M01-RDW6TP	M24C64-DFMN6TP	M95320-DFMN6TP
M24C08-FMN6TP	M95020-RMN6TP	M24LR16E-RDW6T/2
M24SR02-YMN6T/2	M24SR02-YDW6T/2	M24SR64-YDW6T/2
M24SR16-YMN6T/2	M95040-DFMN6TP	M95128-DFDW6TP
M93C86-RDW6TP	M24C32-FMN6TP	M24C64-DFDW6TP
M24C04-FMN6TP	M24512-DFDW6TP	M24SR64-YMN6T/2
M24LR64-RMN6T/2	M24512-DFMN6TP	M95080-DFDW6TP
M95160-DFDW6TP	M24256-DFMN6TP	M95256-DFDW6TP
M95010-RMN6TP	M24C08-FDW6TP	M95512-DFMN6TP
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M24128-DFMN6TP	M95640-DFDW6TP	M95512-DFDW6TP
M95040-DFDW6TP	M24C16-FDW6TP	M24M01-DFDW6TP
M95M01-RDW6TP		



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