

# Engineering Change Request

Part No. <u>55</u> Rev. <u>K</u>	ECR No. <u>16-066</u>
Part Name <u>BATTERY CLIP</u> P/O No. _____	Date <u>10.06.16</u>
Req./Job No. & (Cust.) _____	MQR No. _____

Description of Problem:

See Attached

the production team has a problems to maintain angle  $5^{\circ} \pm 1^{\circ}$

Recommended Solution:

P/N 55 HAS BEEN REVISED TO REV. K

On manufacturing drawing change dimension  $5^{\circ} \pm 1^{\circ}$  to  $5^{\circ} + 2^{\circ} / - 1^{\circ}$

On customer drawing change general angel tolerance to  $\pm 2^{\circ}$ , was  $\pm 1^{\circ}$

Recommended Disposition of Parts:

Originator: \_\_\_\_\_ Dep't \_\_\_\_\_ Signed \_\_\_\_\_ Date 10.06.16

Required Distribution:

Engineering     Quality Control     Purchasing     Manufacturing/Supplier

Chief Engineer:

Approved    Remarks: \_\_\_\_\_

Rejected

Drawing Attached    Signed \_\_\_\_\_ Date \_\_\_\_\_

Document Control:

Change Incorporated    Signed NATASHA T.    Date 10.06.16