



ID No. 00427	<b>Product/Process Change Notification</b>	Date 01 December 2016
<b>Product</b>	<b>Ordering Code</b>	
PH8 CI H Rel.3	L30960N1905A301	
PH8 CI Rel. 3.3	L30960N1905A330	
PH8 CI rel.2	L30960N1905A200	
PH8 CI Rel.3	L30960N1905A300	
PH8 Rel.3	L30960N1900A300	
PH8 Rel.3.3	L30960N1900A330	
PH8-J Rel.2	L30960N1910B200	
PH8-J Rel.3	L30960N1910B300	
PH8-K Rel. 2	L30960N1910C200	
PH8-P CI Rel. 3.3	L30960N1915A330	
PH8-P CI rel.2	L30960N1915A200	
PH8-P Rel. 3	L30960N1910A300	
PH8-P Rel. 3.3	L30960N1910A330	
PHS8-E Rel.3	L30960N2440A300	
PHS8-E Rel.3.3	L30960N2440A330	
PHS8-J Rel.3	L30960N2410B300	
PHS8-K Rel.2	L30960N2410C100	
PHS8-P CI Rel. 3.3	L30960N2415A330	
PHS8-P CI Rel.3	L30960N2415A300	
PHS8-P Evaluation Module	L30960N2411A100	
PHS8-P K Rel.3.3	L30960N2410K330	
PHS8-P Rel. 3.3 Evaluation Module	L30960N2411A330	
PHS8-P Rel.3	L30960N2410A300	
PHS8-P Rel.3.3	L30960N2410A330	
PHS8-US CI Rel.3	L30960N2405A300	
PHS8-US CI Rel.3.3	L30960N2405A330	
PHS8-US Rel.3	L30960N2400A300	
PHS8-US Rel.3.3	L30960N2400A330	
PHS8-USA CI H Rel. 3	L30960N2425A301	
PHS8-USA CI Rel. 3.3	L30960N2425A330	
PHS8-USA CI Rel.3	L30960N2425A300	
PHS8-USA Rel. 3.3	L30960N2420A330	
PHS8-USA Rel.3	L30960N2420A300	
PVS8	L30960N2650A100	
PVS8 Rel. 2.8	L30960N2650A280	
PVS8 Rel.3	L30960N2650A300	
PVS8 Rel.3.3	L30960N2650A330	
PXS8 CI Rel.3	L30960N2605A300	
PXS8 CI Rel.3.3	L30960N2605A330	
PXS8 I Rel.3	L30960N2610A300	
PXS8 I Rel.3.3	L30960N2610A330	
PXS8 Rel.3	L30960N2600A300	
PXS8 Rel.3.3	L30960N2600A330	
PXS8 Rel.3.3 Evaluation Module	L30960N2601A330	
PXS8 S Rel.3	L30960N2620A300	
PXS8 S Rel.3.3	L30960N2620A330	
PXS8 S Rel.3.3	L30960N2630A330	
Ordering No. changes:	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	

**Reason of Change:**

- Technical requirement
- Customer requirement
- Quality improvement
- Change of production process/logistical changes
- Location of production moved
- Other:

<b>Description of change:</b>	<p>This PCN is to formally communicate the already long term use of paper labels (additionally to laser engraved labels) as 1<sup>st</sup> source and/or 2<sup>nd</sup> source. Gemalto M2M module label information can either be laser engraved on the module's shielding or be printed on a label adhered to the module's shielding as it was used to be the one and only label applied to all former Cinterion LGA/ SMT modules between 2008 and 2013. In 2013 Gemalto moved over to putting the product information on the shielding frame using laser engraving, as primary standard, confining paper label for laser capacity constraints purposes and/ or in particular factories.</p> <p>The variants of used paper labels have been used successfully by many hundreds of customers worldwide for SMT soldering of modules/ applications for many years.</p> <p>The type of label on the products list is not affecting any product feature and functionalities and has no influence on the electrical parameter of the module and does not require new approval.</p> <p>The modification will allow re-flashing of modules and change product name or ordering number with a paper label to cover the original laser information.</p> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 10px;"> <div style="text-align: center;">  <p>paper label</p> </div> <div style="text-align: center;">  <p>laser engraved label</p> </div> </div>
<b>Scheduled date of introduction (cw/year):</b>	CW48
<b>Timing note:</b>	If Gemalto M2M GmbH does not receive a notification to the contrary within a period of 6 weeks, Gemalto M2M GmbH assumes that the customer agrees to the change.
<b>Quality assurance measurements:</b>	The new version fulfils all internal test requirements according to our Quality Management process and philosophy.

29.11.2016

X *Christian Cosimetti*

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Christian Cosimetti  
Product Manager  
Signed by: Christian Cosimetti 10040638

29.11.2016

X *Jörg Erdmann*

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Jörg Erdmann  
Vice-President Quality Management  
Signed by: Jörg Erdmann 10015214