

**Date** : 2021-10-20  
**PCN No** : 2021-06  
**Effective Date** : October 2021 / Running Change  
**Description** : Primary Lithium button cells- new imprint  
**VKB#** : for all types



















**Means of distinguishing change:**

- Product part number
- Physical appearance
- new artwork
- Date code battery
- Label on carton

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Attachment :	<input type="checkbox"/> yes	<input checked="" type="checkbox"/> no
Sample submission	<input type="checkbox"/> yes	<input checked="" type="checkbox"/> no
Quantity of samples: _____		

<b>DESCRIPTION OF CHANGE</b> <input type="checkbox"/> Product Specification <input type="checkbox"/> Assembly Process <input type="checkbox"/> Material / Product optimisation <input type="checkbox"/> Equipment <input type="checkbox"/> Test Parameters <input type="checkbox"/> Data Sheet <input type="checkbox"/> Manufacturing site <input checked="" type="checkbox"/> Other: <b>changed Imprint on cells</b>	<b>DETAILS OF CHANGE</b>  <ul style="list-style-type: none"> <li>• Change imprint on cells see overview on page 2</li> <li>• The change affects all bare cells and assemblies</li> </ul>
<b>Purpose of change:</b> Implementation of VARTA's new CI/CD. Running change, starting Oct. 2021 onwards	
<b>Test/Qualification summary:</b> All technical and mechanical data are unchanged. The version is 100% compatible to the previous one. Same Country of origin.	
<b>Customer acceptance of change / Comments</b>	
<b>Customer Contact Person:</b>  <b>Title/Function:</b>  <b>Name:</b>  <b>Phone:</b>  <b>e-mail:</b>  <b>Date:</b>	<b>acknowledge of receipt:</b>          <b>Signature:</b>

CELL Type	Imprint	Imprint New
CR1216		
CR1220		
CR1616		
CR1620		
CR2016		
CR2016-P		
CR2025		
CR2025-P		
CR2032		
CR2032-P		
CR2430		
CR2430-P		
CR2450		
CR2450-P		
CR2477	