

Date : 2021-10-26
PCN No : 2021 09
Effective Date : October 2021 / Running Change
Description : Primary Lithium Cylindrical –
 INDUSTRIAL PRO: new artwork
VKB# : for all types

Means of distinguishing change:

- Product part number
- Physical appearance
- new artwork
- Date code battery
- Label on carton

| | |
|-----------------------------|--|
| Varta Contact Person | Uwe Voigt |
| Title | Product Manager |
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| | | |
|----------------------------|------------------------------|--|
| Attachment : | <input type="checkbox"/> yes | <input checked="" type="checkbox"/> no |
| Samle submission | <input type="checkbox"/> yes | <input checked="" type="checkbox"/> no |
| Quantity of samples: _____ | | |

| | | | | | | | | | |
|---|--|--------------------------------|------------------------|--------------|---------------|----------------|--------------|-------------------|--|
| <p>DESCRIPTION OF CHANGE</p> <ul style="list-style-type: none"> <input type="checkbox"/> Product Specification <input type="checkbox"/> Assembly Process <input type="checkbox"/> Material / Product optimisation <input type="checkbox"/> Equipment <input type="checkbox"/> Test Parameters <input type="checkbox"/> Data Sheet <input type="checkbox"/> Manufacturing site <input checked="" type="checkbox"/> Other: new artwork | <p>DETAILS OF CHANGE</p> <p>New artwork on cells See page 2</p> | | | | | | | | |
| <p><u>Purpose of change:</u> Implementation of VARTA's new CI/CD. Running change, starting Oct. 2021 onwards</p> <hr/> <p><u>Test/Qualification summary:</u> All technical and mechanical data are unchanged. The version is 100% compatible to the previous one. Same Country of origin.</p> <hr/> <p><u>Customer acceptance of change / Comments</u></p> <hr/> | | | | | | | | | |
| <table border="1" style="width: 100%;"> <tr> <td>Customer Contact Person:</td> <td rowspan="5" style="vertical-align: middle; text-align: center;">acknowledge of receipt:</td> </tr> <tr> <td>Title/Function:</td> </tr> <tr> <td>Name:</td> </tr> <tr> <td>Phone:</td> </tr> <tr> <td>e-mail:</td> </tr> <tr> <td>Date:</td> <td style="vertical-align: bottom; text-align: center;">Signature:</td> </tr> </table> | Customer Contact Person: | acknowledge of receipt: | Title/Function: | Name: | Phone: | e-mail: | Date: | Signature: | |
| Customer Contact Person: | acknowledge of receipt: | | | | | | | | |
| Title/Function: | | | | | | | | | |
| Name: | | | | | | | | | |
| Phone: | | | | | | | | | |
| e-mail: | | | | | | | | | |
| Date: | Signature: | | | | | | | | |

Example of artwork change

Technology:
Series:

**Primary Lithium Cylindrical
INDUSTRIAL PRO**

| Type Designation Type No. | Old Artwork | New Artwork |
|------------------------------|--|--|
| CR 123 A 6205 |  |  |
| CR 2-R 6206 |  |  |