

General Data

Change Nr, Title 20004406, Change paint coating to powder coating
Date of issue 27.09.2018

Category of change

- Materials
- Method
- Manufacturing place
- Machine
- Form
- Fit
- Function

Affected materials

221117	TOR MNZN 10.3MMX5.05MMX4.7MM
235567	TOR MNZN 10.75MMX5.4MMX4.7MM
200030	TOR MNZN 17MMX9.1MMX7MM
224800	TOR MNZN 21.1MMX8.9MMX8.2MM
200033	TOR MNZN 27.15MMX13.65MMX11.1MM
209949	TOR MNZN 27.15MMX13.65MMX21.25MM
201232	TOR MNZN 28MMX13MMX21MM
207900	TOR MNZN 37.6MMX21.9MMX16.2MM
209947	TOR MNZN 37.5MMX22.1MMX23.8MM
200879	TOR MNZN 41.5MMX20.7MMX20.9MM
209951	TOR MNZN 43.9MMX24.8MMX19.5MM
248028	TOR MNZN 53MMX29.4MMX21.3MM
200281	TOR MNZN 57.9MMX30.9MMX19.5MM
248027	TOR MNZN 65.1MMX36.4MMX26.3MM
224835	TOR MNZN 65.3MMX36MMX14.2MM
200189	TOR MNZN 65.3MMX36MMX26.6MM
233225	TOR MNZN 65.5MMX36.4MMX26.3MM
233178	TOR MNZN 87.1MMX59.9MMX31.6MM
223816	TOR MNZN 109.5MMX63.3MMX18.85MM

Description of change

The coating type of ring cores will change from painted to powder. Coating process will be implemented by core supplier instead than outsourced to third parties.

Thermal limit of insulation provided by coating will comply with class A.

Reason for change

Due to new environmental requirements set forward by the Chinese authorities, all painted coatings currently used on magnetic cores should be replaced by powder coating only.

Implementation is mandatory.

Impact for the customer

No impact on specifications nor performance of final product.

Identification

Change will not be identifiable.

Estimated Schedule

Expected date of first manufacturing with new coated material.

production site	encoded date	production date code
China	2018 CW50	1850
Thailand	2018 CW50	1850
Hungary	2018 CW50	1850

Dependent on depletion of current inventory of material, customers may continue to receive current material beyond the planned "first manufacturing new design".

Customer enquiries

You may address any technical enquiries regarding this PCN by sending an E-Mail to pcn@schaffner.com. Please refer to the "Change number" on page 1 for faster response.

Quality assurance measures

Application of ISO9001:2015 and exceeding Schaffner standards for outstanding quality in all involved design centers and manufacturing locations.

Date of announcement

26.09.2018

Schaffner Group

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Appendix

List of affected products

Schaffner Mat. Nr.	Schaffner Description	Customer Mat. Nr.
800009	FN2010-16-07	
800017	RD7127-16-5M7	
800035	FN258-30-07	
800040	FN351-16-29	
800047	FN2010-16-06	
800048	FN2010-20-06	
800049	FN2010-30-08	
800089	FN355-20-03	
800092	FN355-10-05	
800093	FN343-1-05	
800094	FN343-3-05	
800095	FN343-6-05	
800100	FN343-10-05	
800104	FN405-1-02	
800105	FN405-3-02	
800226	FN379-2-21	
800227	FN379-2-22	
800228	FN379-2-31	
800229	FN379-4-21	
800230	FN379-4-22	
800231	FN379-6-21	
800232	FN379-6-22	
800233	FN379B-2-21	
800234	FN379B-2-22	
800235	FN379B-2-31	
800236	FN379B-4-21	
800237	FN379B-4-22	
800238	FN379B-4-31	
800239	FN379B-4-32	
800240	FN379B-6-21	
800241	FN379B-6-22	
800262	FN389-2-21	
800263	FN389-2-22	
800264	FN389-4-21	
800265	FN389-4-22	
800266	FN389-6-21	
800267	FN389-6-22	
800268	FN389B-2-21	
800269	FN389B-2-22	
800270	FN389B-4-21	
800271	FN389B-4-22	
800273	FN389B-6-22	
800359	FN356-25-24	
800395	FN385B-4-..	
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800406	FN9676-16-03	
800472	FN350-55-33	

800474	FN351-25-33	
800475	FN351-36-33	
800476	FN351-50-33	
800482	FN356-25-33	
800483	FN356-36-33	
800487	FN351H-16-29	
800488	FN351H-25-33	
800489	FN351H-36-33	
800490	FN351H-50-33	
800512	FN251-4-07	
800513	FN251-8-07	
800531	FN402-0.5-02	
800535	FN402-4-02	
800537	FN402B-0.5-02	
800538	FN402B-1-02	
800560	FN2060-16-06	
800561	FN2060-16-07	
800562	FN2060-20-06	
800563	FN2020-30-08	
800576	FN2070-3-06	
800577	FN2070-6-06	
800578	FN2070-10-06	
800581	FN2080-3-06	
800582	FN2080-6-06	
800583	FN2080-10-06	
800587	FN406-3-02	
800588	FN406-6-02	
800599	FN2010-20-08	
800603	FN2020-3-07	
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800612	FN2020-20-06	
800613	FN2020-20-08	
800620	FN2060-16-08	
800621	FN2060-20-08	
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800632	FN2080-6-07	
800633	FN2080-10-07	
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800635	FN2080-12-07	
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800660	RD7127-10-14M0	
800661	RD7127-25-2M8	
800663	RD7137-6-12M0	

800664	RD7137-10-6M6	
800665	RD7137-16-2M8	
800666	RD7137-36-0M5	
800667	RD7147-6-6M0	
800668	RD7147-10-3M5	
800669	RD7147-16-1M5	
800670	RD7147-25-0M7	
800671	RD7147-36-0M2	
800672	RD8127-16-12M0	
800673	RD8127-25-5M0	
800674	RD8127-36-3M0	
800675	RD8127-50-1M0	
800676	RD8127-64-0M8	
800677	RD8137-16-5M0	
800678	RD8137-25-2M5	
800679	RD8137-36-1M5	
800680	RD8137-50-0M6	
800681	RD8137-64-0M5	
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800683	RD8147-36-0M8	
800684	RD8147-50-0M3	
800685	RD8147-64-0M2	
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800739	FN2070M-10-06	
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800748	FN258P-42-07	
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800757	FN258-7-29	
800758	FN2010A-20-08	
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800762	FN258-42-33	
800765	FN2070A-6-06	
800768	FN2010-60-24	
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800774	FN2060B-16-06	
800779	FN258P-16-07	
800780	FN2020B-60-24	
800781	FN2080B-6-06	
800784	FN2070B-6-06	
800785	FN2070A-10-06	
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800983	FS5536-72-07	
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801915	FN3120H-230-40	

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803111	FS23946-15-07	
803112	FS23946-26-07	
803159	FS24000-10-07	
803167	FS21739-35-33	
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803358	FS24700-10-07	
803383	FS23073-17-07-LL	
803385	FS24751-310-99	
803401	FS3120H-300-99	
803447	FS24253-8.5-07	
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803458	FN2200-75-34	
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803475	FS8122-12-07-1	
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803476	FS8122-24-07-1	
803481	FN2200-50-34	
803503	FS25002-16-47	
803504	FS24983-15-07	
803508	FS6411-42-07-1	
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804369	FS7430-25-52	
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805000	FS25068-40-47	
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805143	FS23286-73-07	
806008	FS21002-18-07	
806009	FS21002-18-07-LL	
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806011	FS21002-32-07-LL	
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806025	FS6514-14-07-LL	
806026	FS6514-24-07-LL	
806033	FS24242-22-07-10	
806034	FS24241-15-07-10	
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806091	FS24241-15-07-11	
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806109	FN3258-30-33	
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806114	FS21396-50-99	
806115	FS6008-75-07	
806117	FN3256H-8-29	

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806128	FS6101-120-35	
806143	FN3280H-16-29	
806151	FS23331-10-99	
806152	FN3270H-400-99	
806153	FN3270H-320-99	
806157	FN3280H-8-29	
806162	FN3280H-25-33	
806164	FN3120H-80-35	
806165	FN3120H-110-35	
806167	FN3270H-35-33	
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806169	FN3270H-65-34	
806171	FN2412H-16-44	
806174	FS6085-300-99-1	
806181	FN2410H-45-33	
806182	FS6085-350-99	
806183	FS8070-600-99	
806192	FN2412-16-44	
806230	FS6419-15-07-1	
806239	FS28291-6-02-2	
806244	FS28409-5-99	
806246	FS5751L-IT-34-07	
806259	FS25108-840-99	
810009	FS29025-1-06	
810029	FS21123-33-07-02	
810039	FS25108-28-07	
810159	FS5536-100-35	
810190	FS29138-16-07	
810197	FS23269-12-07	
810198	FS23269-180-07	
810200	FS23269-35-07	
810201	FS23269-46-07	
810204	FS23269-90-07	
810205	FS23269-92-07	
810211	FS24741-60-07-3	
810237	FS29148-8-07	
810238	FS29114-16-45	
810239	FS29114H-30-47	
810240	FS29114H-55-52	
810277	FS6162-72-07-1	
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810320	FN3268-130-35	
810350	FN3258Q-75-34	
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810371	FS6008-16-07LL	
810373	FS21558-17-07	
810374	FS20159-17-07	
810375	FS21312-78-07	

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810485	FS5452-20-08	
810487	FS7457G-117-99	
810499	FS22831-24-07	
810504	FS28243-16-29	
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The listed material numbers are being modified. Related materials that are not explicitly listed on this PCN are not being modified nor discontinued as per the PCN. All mentioned dates apply only to materials explicitly listed on this PCN.