



# PRODUCT CHANGE NOTIFICATION

## GAS DISCHARGE TUBES



### 2036-xx-SM Series Precision Gas Discharge Tube Surge Protector

#### *Change to Manufacturing Location, Design and Materials*

*Riverside, California* – July 10, 2026 – As part of Bourns' strategic initiative to strengthen its global manufacturing footprint, production of 2036-xx-SM Series Precision Gas Discharge Tube Surge Protectors will transition to an expanded manufacturing location, effective January 4, 2027. This initiative reflects the consolidation of production within Bourns' existing manufacturing network, improving operational efficiency and reinforcing supply chain resilience to better serve our customers' evolving demand. A list of affected part numbers is included on page 2.

The country of origin for the 2036-xx-SM Series Precision Gas Discharge Tube Surge Protector will change from Costa Rica to China. The product incorporates a revised design and updated materials aligned with the capabilities and processes of the new manufacturing location. As a result, the form, fit and function will change. Established and standardized quality controls, lot traceability, and continuous monitoring processes across Bourns' manufacturing locations ensure that the quality and reliability of the affected parts will remain unchanged.

The form, fit, and function are changing because the 2036-xx-SM Series Precision Gas Discharge Tube Surge Protector will have updated electrical and mechanical specifications due to part changes associated with the location change. These updated specifications are provided in the Electrical and Mechanical Specifications Changes Table and Impulse Sparkover Specification Changes Table at the end of this document.

These changes have been validated through Bourns' qualification processes, in alignment with applicable industry standards and market requirements. Bourns recommends that customers test the affected part numbers in their specific applications to verify satisfactory performance.

There are no changes to the Bourns® part numbering scheme, branding, safety certification or applicable test methods (ITU-T K.12, IEEE C62.31, IEC 61643-311) for the part numbers listed below.

Parts manufactured prior to January 4, 2027, will reflect the current specifications, while the updated values will apply to all parts from that date forward.

#### **Implementation dates are as follows:**

Date that manufacturing of products at the current location will cease: **December 18, 2026**

Date that deliveries of products manufactured at the new site will begin: **January 4, 2027**

First date code using the above changes: **2701**

Bourns may fulfill orders for part numbers listed in the Affected Part Number table from either the current or the new manufacturing site until the existing supply from the current location is exhausted. During this transition period, shipments will reflect the specifications of the producing site, and customers can identify the source through the lot code and date code on each shipment.

*Users should verify that the described changes will not impact the performance of the product in their specific applications.*

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Bourns will support customers throughout implementation of this transition. Product samples and technical documentation are available. Additional information can be obtained through Customer Service or Inside Sales.

### Affected Part Numbers

|                                  |                                  |                                  |                                 |                                 |
|----------------------------------|----------------------------------|----------------------------------|---------------------------------|---------------------------------|
| <a href="#">2036-07-SMLF</a>     | <a href="#">2036-15-SM-RPLF</a>  | <a href="#">2036-25-SM-RP2LF</a> | <a href="#">2036-40-SMLF</a>    | <a href="#">2036-47-SM-RPLF</a> |
| <a href="#">2036-07-SM-RP2LF</a> | <a href="#">2036-20-SMLF</a>     | <a href="#">2036-25-SM-RPLF</a>  | <a href="#">2036-40-SM-R2LF</a> | <a href="#">2036-60-SMLF</a>    |
| <a href="#">2036-07-SM-RPLF</a>  | <a href="#">2036-20-SM-RP2LF</a> | <a href="#">2036-30-SMLF</a>     | <a href="#">2036-40-SM-RPLF</a> | <a href="#">2036-60-SM-R2LF</a> |
| <a href="#">2036-09-SMLF</a>     | <a href="#">2036-20-SM-RPLF</a>  | <a href="#">2036-30-SM-R2LF</a>  | <a href="#">2036-42-SMLF</a>    | <a href="#">2036-60-SM-RPLF</a> |
| <a href="#">2036-09-SM-RP2LF</a> | <a href="#">2036-23-SMLF</a>     | <a href="#">2036-30-SM-RPLF</a>  | <a href="#">2036-42-SM-R2LF</a> |                                 |
| <a href="#">2036-09-SM-RPLF</a>  | <a href="#">2036-23-SM-RP2LF</a> | <a href="#">2036-35-SMLF</a>     | <a href="#">2036-42-SM-RPLF</a> |                                 |
| <a href="#">2036-15-SMLF</a>     | <a href="#">2036-23-SM-RPLF</a>  | <a href="#">2036-35-SM-R2LF</a>  | <a href="#">2036-47-SMLF</a>    |                                 |
| <a href="#">2036-15-SM-RP2LF</a> | <a href="#">2036-25-SMLF</a>     | <a href="#">2036-35-SM-RPLF</a>  | <a href="#">2036-47-SM-R2LF</a> |                                 |

### Electrical and Mechanical Specification Changes

| Specification    | Characteristic                                                         | Previous Specification                    | New Specification                         |
|------------------|------------------------------------------------------------------------|-------------------------------------------|-------------------------------------------|
| Electrical       | Impulse Sparkover Rating Type                                          | Typical                                   | Maximum                                   |
| Electrical       | Impulse Sparkover @ 1000 V/μs                                          | Check Impulse Specification Changes table | Check Impulse Specification Changes Table |
| Electrical       | Impulse Sparkover @ 100 V/μs                                           | Check Impulse Specification Changes table | Check Impulse Specification Changes Table |
| Electrical       | Impulse Discharge Current<br>10/700 μs 500 Operations                  | 200 A                                     | To be excluded from Data Sheet            |
| Electrical       | Impulse Transverse Delay 1000 V/μs                                     | < 75 ns                                   | To be excluded from Data Sheet            |
| Electrical       | Glow-Arc Transition Current                                            | < 0.5 A                                   | 1 A                                       |
| Electrical       | DC Holdover Voltage 135 V<br>52 V (2036-07, 2036-09)<br>80 V (2036-15) | < 150 ms                                  | < 150 ms<br>52 V (2036-07, 2036-09)       |
| Electrical       | IR                                                                     | 10 GΩ                                     | 1 GΩ                                      |
| Electrical       | AC Discharge Current 60 HZ 1 Sec, 10 times                             | 10 A                                      | 5 A                                       |
| Mechanical       | Length (mm)                                                            | 7.3 ±0.26                                 | 7.2 ±0.3                                  |
| Mechanical       | Center Electrode Thickness (mm)                                        | 0.9 ±0.2                                  | 1.5                                       |
| Packaging (Reel) | Reel Color                                                             | Black                                     | Blue                                      |
| Packaging (Bulk) | 2036-xx-SMLF                                                           | Bag 250 Units<br>Box 1000 units           | PVC Tray 100 units<br>Box 500 units       |
| Visual Marking   | Ink Marking                                                            | White/Green                               | Green Shade Variation                     |

**Impulse Sparkover Specification Changes**

| Model No. | Impulse Sparkover 100 V/μs |               | Impulse Sparkover 1000 V/μs |               |
|-----------|----------------------------|---------------|-----------------------------|---------------|
|           | Previous (typical)         | New (maximum) | Previous (typical)          | New (maximum) |
| 2036-07   | 250                        | 600           | 525                         | 700           |
| 2036-09   | 250                        | 500           | 550                         | 600           |
| 2036-15   | 350                        | 500           | 500                         | 600           |
| 2036-20   | 425                        | 600           | 575                         | 700           |
| 2036-23   | 450                        | 600           | 600                         | 700           |
| 2036-25   | 475                        | 600           | 625                         | 700           |
| 2036-30   | 500                        | 650           | 650                         | 750           |
| 2036-35   | 600                        | 650           | 750                         | 850           |
| 2036-40   | 650                        | 700           | 825                         | 900           |
| 2036-42   | 675                        | 700           | 850                         | 900           |
| 2036-47   | 750                        | 800           | 950                         | 950           |
| 2036-60   | 850                        | 900           | 1100                        | 1100          |

*If you have any questions or need additional information, please feel free to [contact Customer Service/Inside Sales](#).*