

# PRODUCT/PROCESS CHANGE NOTIFICATION

PCN MMS-MMY/07/3302 Notification Date 12/26/2007

M95256, 256Kbit Serial SPI Bus EEPROM Upgrade and Die Optimization

MMY - MEMORY

#### **Table 1. Change Implementation Schedule**

Forecasted implementation date for change	04-Jan-2008
Forecasted availability date of samples for customer	18-Jan-2008
Forecasted date for <b>STMicroelectronics</b> change Qualification Plan results availability	18-Jan-2008
Estimated date of changed product first shipment	26-Mar-2008

#### **Table 2. Change Identification**

Product Identification (Product Family/Commercial Product)	M95256 products family
Type of change	Product design change
Reason for change	Increase performance
Description of the change	Metal 1 mask
Product Line(s) and/or Part Number(s)	See attached
Description of the Qualification Plan	See attached
Change Product Identification	Process and fab ID see marking above
Manufacturing Location(s)	

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	Tab	le 3.	List	of	Attac	hments
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Customer Part numbers list	
Qualification Plan results	

Customer Acknowledgement of Receipt	PCN MMS-MMY/07/3302
Please sign and return to STMicroelectronics Sales Office	Notification Date 12/26/2007
□ Qualification Plan Denied	Name:
□ Qualification Plan Approved	Title:
	Company:
□ Change Denied	Date:
□ Change Approved	Signature:
Remark	
1	

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## **DOCUMENT APPROVAL**

Name	Function
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Yackowlew, Nicolas	Division Q.A. Manager

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## PRODUCT / PROCESS CHANGE NOTIFICATION

## M95256, 256Kbit Serial SPI Bus EEPROM Upgrade and Die Optimization

#### What is the change?

The M95256, 256Kbit Serial SPI Bus EEPROM product family, will undergo a design change: a metal 1 mask change will allow a better trimming of the programming voltage, it will improve the product programmability and endurance over the full Automotive grade temperature (-40°C / 150°C).

As part of ST commitment to continuous improvement, this design change will be implemented for the whole production.

#### Why?

The strategy of STMicroelectronics Memory Division is to support the growth of our customers on a long-term basis. In line with this commitment, the qualification of the redesigned M95256 will allow to serve new markets requiring high endurance at high temperature as well as applications in industrial range with a single product design.

#### When?

The production of the upgraded M95256 in the ST Rousset (France) 8 inch wafer diffusion plant will ramp up from January 2008 and shipments will start from March 2008 onward.

#### How will the change be qualified?

The new version of the M95256 will be qualified using the standard ST Microelectronics Corporate Procedures for Quality and Reliability.

The qualification report QREE0522 will be updated (rev 06) and will be available on Week 03 / 2008.

Note: a similar design solution was already qualified in the M95512 from same process.

#### What is the impact of the change?

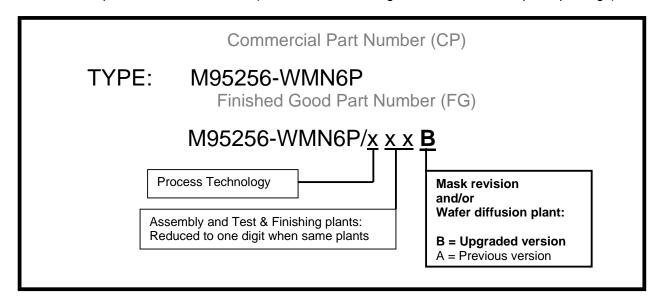
- Form: marking change (see **Device marking** paragraph)
- Fit: no change
- Function: Higher endurance over the full Automotive grade temperature range (-40°C / 150°C). The Datasheet remains identical.

#### How can the change be seen?

#### - BOX LABEL MARKING

On the BOX LABEL MARKING, the change is visible inside the Finished Good Part Number: the **Mask revision and /or Wafer diffusion plant** identifier is "**B**" for the **upgraded version in SO8N**, this identifier being "A" for the previous version.

→ Example for M95256-WMN6P (2.5V to 5.5V Vcc range, SO8N RoHS\* compliant package)



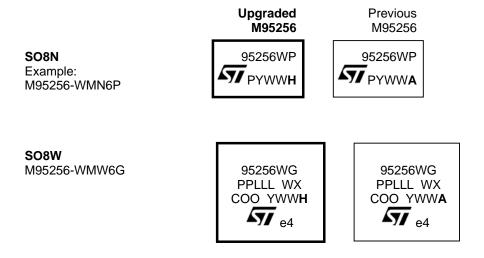
\*RoHS: Restriction of the use of certain Hazardous Substances in electrical and electronic equipments

#### How can the change be seen?

#### - DEVICE MARKING

On the DEVICE MARKING of the **SO8N** package, the change is visible inside the trace code (PYWWT) where the last digit "T" for **Process Technology** identifier is "**H**" for the **upgraded version**, the identifier being "A" for the previous version.

On the DEVICE MARKING of the **SO8W**, the change is visible inside the second line of the trace code (YWWT) where the last digit "T" for **Process Technology** identifier is "**H**" for the **upgraded version**, the identifier being "A" for the previous version.



The traceability for each device is as follows:

#### P or PP Y WW LLL WX T

P(PP) = Assembly country & plant Y = Last digit of the Year of Assembly

WW = Assembly Week code

LLL = chronological sequence

WX = Wafer diffusion plant

COO = Country of origin (Assembly)

T = Process Technology code/ Wafer Fab ID

For **TSSOP8** package size reason, the change is not visible on the device marking. The change is only visible inside the Finished Good Part Number appearing on the BOX LABEL MARKING (see previous page).

## **Appendix A- Product Change Information**

Product family / Commercial products:	M95256 products family
Customer(s):	All
Type of change:	Design refine
Reason for the change:	Increase performance
Description of the change:	Metal 1 mask
Forecast date of the change:	January 2008
Forecast availability date of qualification sample for the customer(s):	Week 03 / 2008
Forecast date for the internal STMicroelectronics change, Qualification report availability:	Week 03 / 2008
Marking to identify the changed product:	Process and fab ID see marking above
Description of the qualification program:	Standard ST Microelectronics Corporate Procedures for Quality and Reliability
Product Line(s) and/or Part Number(s):	See list of concerned products in appendix B
Manufacturing location:	Rousset 8 inch wafer fab
Estimated date of first shipment:	March 2008
Division Product Manager: B. RODRIGUES	Date:
Group QA Manager: N. YACKOWLEW	Date:

### **Appendix B: concerned products:**

M95256-WMN6P

M95256-WMN6TP

M95256-WDW6TP

M95256-WMW6G

M95256-WMW6TG

M95256-RMN6P

M95256-RMN6TP

M95256-RDW6TP

#### **Appendix C: Qualification Plan:**

### M95256 Redesigned version B

## Using CMOSF8L silicon process technology in R8 Fab

#### **PRODUCT DESCRIPTION**

	Device to qualify	Qualified similar device	
Product name	M95256 Redesigned version B	M95512 / M24512	
Memory size	256K	512K	
Bus protocol	SPI	SPI	
Process	CMOSF8L / R8	CMSOF8L / R8	

#### **SIMILARITY**

The new metal mask was already qualified on the 512K SPI and I2C products (respectively QREE0703 and QREE0719).

According to STMicroelectronics specifications 0068577 and SOP2.6.14, the qualification activities were planned on 1 lot for die-oriented trials.

#### **CHARACTERIZATION**

Table 1. Characterization requirements.

Number of lots	Number of lots Parameters		Temperature range	
1	All	1.8V/5.5V	-40°C/150°C	

#### **RELIABILITY TEST PLAN**

#### Table 2. Die-oriented reliability test plan and results summary

	Test short description					
Test	Method	Conditions	Sample size / lots	Number of lots	Duration	Results fail / sample size
EDR	High temperature operating life after endurance					
(HTOL after W/E)	AEC-Q100-005 JESD22-A108	1Mcy W/E @ 25°C then: HTOL 150°C / 1.2x∀cc max (6∀)	80	1	1008 hours	0/80
EDR	Data retention af	ter endurance			•	
(Bake after W/E)	AEC-Q100-005 JESD22-A103	1Mcy W/E @ 25°C then: Retention Bake at 150°C Retention field = Checkerboard	80	1	1008 hours	0/80
	Low temperature	operating life	•			
LTOL	JEDEC JESD22-A108	-40°C / 1.2xVcc max (6V)	80	1	1008 hours	0/80
	High temperature	e storage life	•			
HTSL	AEC-Q100-005 JESD22-A103	200°C / No bias Retention field = Checkerboard	80	1	1008 hours	0/80
	Program/Erase endurance cycling + bake					
WEB	Internal spec.	Cycling at 25°C / Vcc max then: Retention Bake at 200°C / 48 hours Retention field = Checkerboard	80	1	1000Kcycles / 48 hours	0/80 (1)
ESD	Electro static dis	charge (human body model)	•			
(HBM)	AEC-Q100-002 JESD22-A114	C = 100 pF, R = 1500 Ohms	27	1	N/A	Pass > 4000V
ESD	Electro static dis	charge (machine model)	•		•	
(MM)	AEC-Q100-003 JESD22-A115	C = 200 pF, R = 0 Ohms	9	1	N/A	Pass > 400∀
	Latch-up (curren	t injection and overvoltage stress)				
LU	AEC-Q100-004 JESD78A	At maximum operating temerature (150°C)	6	1	N/A	Class II - Level A

First rejects after 10 million cycles + Bake.

Document Revision History					
Date	Rev.	Description of the Revision			
Oct. 01, 2007	1.00	First draft creation			

Source Documents & Reference Documents		
Source document Title	Rev.:	Date:

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