

Littelfuse, Inc.
8755 West Higgins Road, Suite 500
Chicago, IL 60631 USA
(773) 628-1000

09 Feb, 2023

LFPCNAT2023-001

Product Change Notification for Littelfuse

MOSFET DISCRETE, IGBT DISCRETE over 650V in TO-247 package adding new manufacturing location

To our valued customers and partners,

As an extension to previous PCN for TO247, Littelfuse would like to notify you of a change related to the TO-247 package for over 650V.

DESCRIPTION OF CHANGE: As a part of Littelfuse endeavors to improve the manufacturing footprint and to enhance capacity, it has been decided to introduce a new TO-247 backend manufacturing in China. The change is affecting the parts listed in appendix B.

The country of origin for TO247 will possibly be Korea, Philippines, and China

Form, fit, function changes: No change in the silicon dice used. We would like to notify you of the differences between the existing manufacture and the new manufacture.

1. POD – Package Outline Dimension
2. Package Marking
3. BOM
4. Label

Details can be seen in **APPENDIX A**.

The affected part number list can be found in **APPENDIX B**.

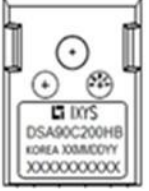



If you have any additional questions or concerns, please contact us or your Regional Sales Manager.

Best Regards,

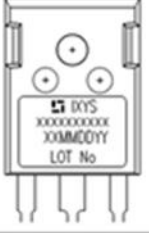



Raymon Zhou
Product Marketing Manager
MOSFET DISCRETE
Littelfuse Semiconductor
RZhou2@littelfuse.com

July Chen
Senior Product Manager
IGBT DISCRETE
Littelfuse Semiconductor
Jchen19@littelfuse.com

2. Package Marking

Supplier 1		PKG	TO-247	Physical marking
		Marking line 1	IXYS logo	
		Marking line 2	Product name	
		Marking line 3	KOREA XXMMDDYY (XX Foundry code+Assy plan Code, MM Month, DD Day, YY Year)	
		Marking line 4	Wafer Lot no: XXXXXXXXXXX	
		Remark	All marking lines align center except Date code	
New Supplier		PKG	TO-247	Physical marking
		Marking line 1	IXYS logo	
		Marking line 2	Product name	
		Marking line 3	CHINA XXMMDDYY (XX Foundry code+Assy plan Code, MM Month, DD Day, YY Year)	
		Marking line 4	Wafer Lot no: XXXXXXXXXXX	
		Remark	All marking lines align center except Date code	

Conclusion: No change on the marking rule between Supplier 1 and New Supplier

Supplier 2		PKG	TO-247	Physical marking
		Marking line 1	IXYS logo	
		Marking line 2	Product name	
		Marking line 3	XXMMDDYY (XX Foundry code+Assy plan Code, MM Month, DD Day, YY Year)	
		Marking line 4	Wafer Lot no: XXXXXXXXXXX	
		Remark	All marking lines align center except Date code	
New Supplier		PKG	TO-247	Physical marking
		Marking line 1	IXYS logo	
		Marking line 2	Product name	
		Marking line 3	CHINA XXMMDDYY (XX Foundry code+Assy plan Code, MM Month, DD Day, YY Year)	
		Marking line 4	Wafer Lot no: XXXXXXXXXXX	
		Remark	All marking lines align center except Date code	

Conclusion: Slight change on the marking rule between Supplier 2 and New Supplier. Country of origin is mentioned in new supplier.

3. BOM

BOM Information		TO-247 BOM Gap analysis		
		Supplier 1	Supplier 2	New Supplier
EMC	Green/Non Green	Non-Green	Non-Green	Non-Green
Lead Finish	Type	Pure Tin	Solder dip finish	Pure Tin

Conclusion: There is variance between the BOM of suppliers on Lead-frame, Solder wire, and lead finish.

4. Label

Supplier 1

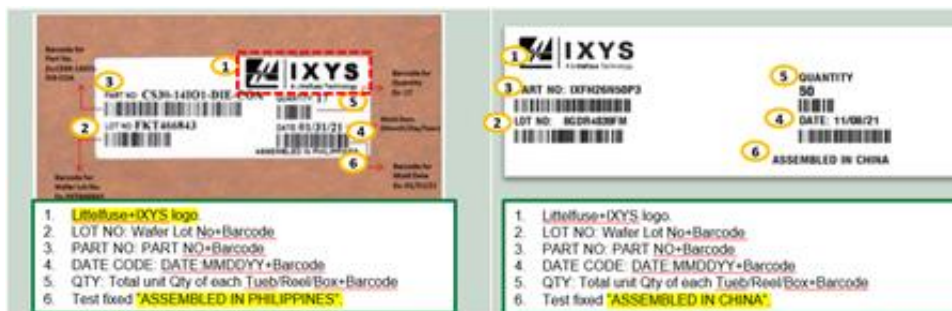
New Supplier



Note: (1). No additional change in Label layout for Logo/Part No/Lot No/Qty/Date Code between Supplier 1 and New Supplier. The only change is for assembly location from Korea to China.

Supplier 2

New Supplier

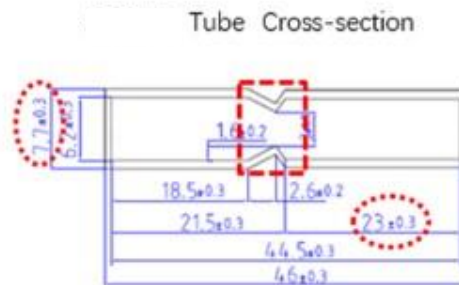
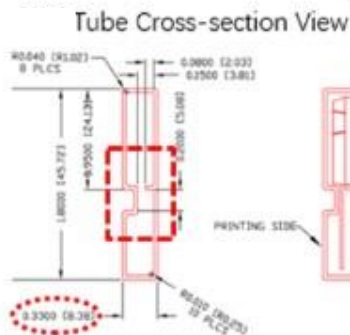
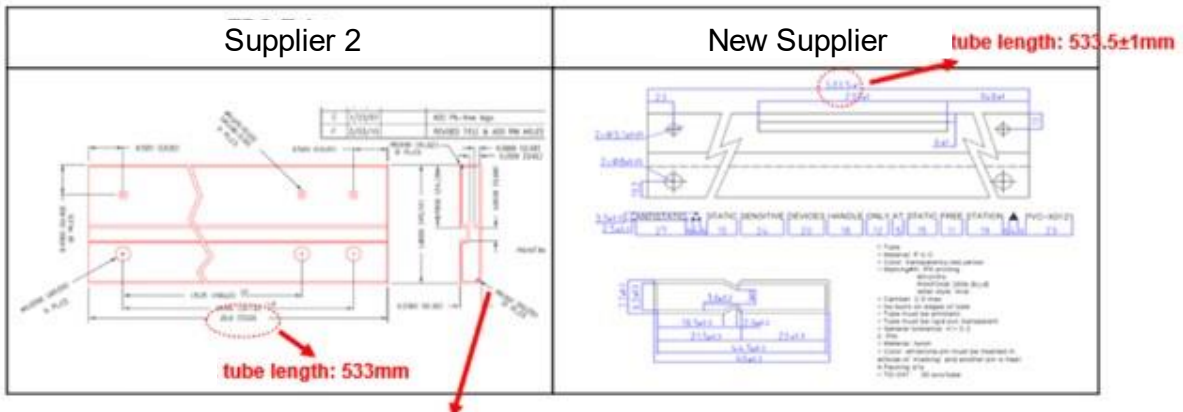
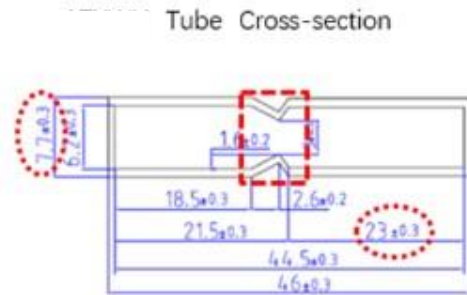
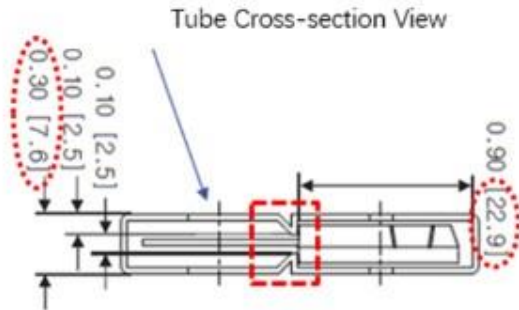
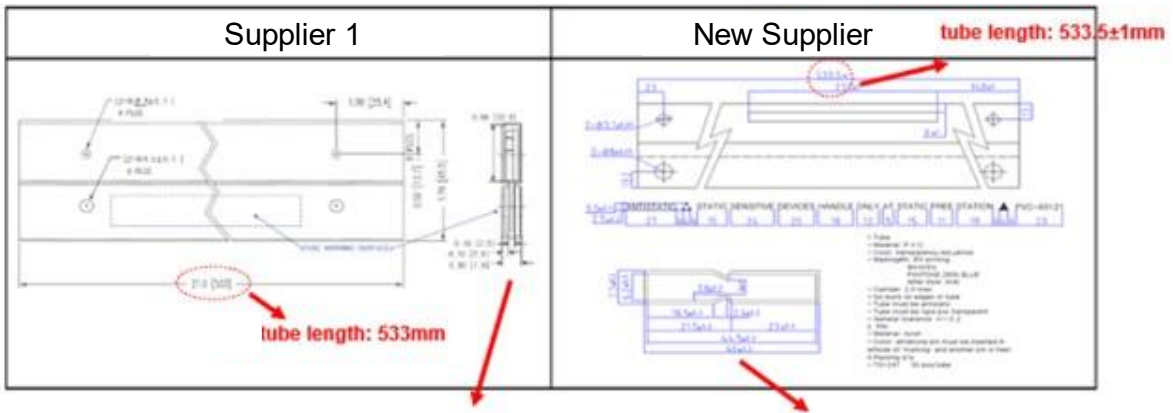


Note: (2). No additional change in Label layout for Logo/Part No/Lot No/Qty/Date Code between Supplier 2 and New Supplier. However, there is a change on the logo location and assembly location from Philippines to China.

Note: (3). For New Supplier labeling, there will be super lot# printed in a separate label and this label will only be attached to inner box as below.



5. Tube Comparison:



Conclusion: There is variance on the packing materials between Supplier 1, Supplier 2 and New Supplier, especially on the size and shape of tube cross-section view. The tube variance may affect the units loading/uploading in customer side.

Table of Packing Specification

Item	Description	Supplier 1	Supplier 2	New Supplier
1	Size of Inner Box	563*90*60mm	550*90*60mm	565*155*53mm
2	Size of Outer box	585*205*167mm	590*300*110mm	585*330*125mm
3	Size of Tube	533*45.5mm	533*45.7mm	533.5*46mm
4	Packing Qty per Tube	30pcs	30pcs	30pcs
5	Packing Qty per Inner Box	450pcs	300pcs	450pcs
6	Packing Qty per Outer Box	1800pcs	1200pcs	1800pcs

***Note: Variance exists on Packing Qty (Inner Box/Outer Box) of Supplier 1, Supplier 2 and New Supplier.**

6. Reliability test:

Passed, more details can be made available on request.

APPENDIX B:

Part Number	Product Series	Part Number	Product Series
IXGH6N170A	Discrete IGBT	IXTH2N150	Discrete MOSFET
IXBH12N300	Discrete IGBT	IXTH3N150	Discrete MOSFET
IXGH10N170A	Discrete IGBT	IXTH4N150	Discrete MOSFET
IXBH16N170	Discrete IGBT	IXFH14N85X	Discrete MOSFET
IXBH10N170	Discrete IGBT	IXTH3N120	Discrete MOSFET
IXBH16N170A	Discrete IGBT	IXTH02N250	Discrete MOSFET
IXGH16N170	Discrete IGBT	IXTH3N100P	Discrete MOSFET
IXGH32N120A3	Discrete IGBT	IXFH7N100P	Discrete MOSFET
IXBH2N250	Discrete IGBT	IXFH10N80P	Discrete MOSFET
IXGH25N160	Discrete IGBT	IXFH4N100Q	Discrete MOSFET
IXGH16N170A	Discrete IGBT	IXFH5N100P	Discrete MOSFET
IXGH6N170	Discrete IGBT	IXTH2R4N120P	Discrete MOSFET
IXGH30N120B3D1	Discrete IGBT	IXTH12N70X2	Discrete MOSFET
IXGH10N170	Discrete IGBT	IXFH20N85X	Discrete MOSFET
IXGH24N120C3	Discrete IGBT	IXFH40N85X	Discrete MOSFET
IXGH20N120A3	Discrete IGBT	IXFH20N100P	Discrete MOSFET
IXGH12N120A3	Discrete IGBT	IXFH50N85X	Discrete MOSFET
IXGP12N120A3	Discrete IGBT	IXFH12N120P	Discrete MOSFET
IXBH6N170	Discrete IGBT	IXFH26N100X	Discrete MOSFET
IXGH2N250	Discrete IGBT	IXFH6N120P	Discrete MOSFET
IXGH30N120C3H1	Discrete IGBT	IXFH15N100Q3	Discrete MOSFET
IXGH30N120B3	Discrete IGBT	IXFH30N85X	Discrete MOSFET
IXGH24N120C3H1	Discrete IGBT	IXFH12N100F	Discrete MOSFET
IXBH42N170	Discrete IGBT	IXTH6N150	Discrete MOSFET
IXGH32N170	Discrete IGBT	IXFH24N80P	Discrete MOSFET
IXGH50N90B2D1	Discrete IGBT	IXTH6N120	Discrete MOSFET
IXBH24N170	Discrete IGBT	IXFH16N80P	Discrete MOSFET
IXBH42N250	Discrete IGBT	IXFH20N80P	Discrete MOSFET
IXGH40N120B2D1	Discrete IGBT	IXTH2N170D2	Discrete MOSFET
IXBH32N300	Discrete IGBT	IXTH12N150	Discrete MOSFET
IXGH32N170A	Discrete IGBT	IXFH16N120P	Discrete MOSFET
IXBH20N300	Discrete IGBT	IXFH12N100P	Discrete MOSFET
IXBH42N170A	Discrete IGBT	IXFH15N80Q	Discrete MOSFET
IXGH12N100	Discrete IGBT	IXTH1N250	Discrete MOSFET
IXGH50N120C3	Discrete IGBT	IXFH24N90P	Discrete MOSFET
IXGH45N120	Discrete IGBT	IXTH10N100D2	Discrete MOSFET
IXGH24N170A	Discrete IGBT	IXFH15N100P	Discrete MOSFET

IXGH25N250	Discrete IGBT	IXFH10N100P	Discrete MOSFET
IXGH40N120C3D1	Discrete IGBT	IXTH6N100D2	Discrete MOSFET
IXGH40N120C3	Discrete IGBT	IXFH6N100Q	Discrete MOSFET
IXGH24N170	Discrete IGBT	IXFH16N90Q	Discrete MOSFET
IXGH50N90B2	Discrete IGBT	IXFH23N80Q	Discrete MOSFET
IXGH40N120A2	Discrete IGBT	IXTH13N110	Discrete MOSFET
IXYH20N120C3D1	Discrete IGBT	IXFH14N100Q	Discrete MOSFET
IXYH30N120C3D1	Discrete IGBT	IXFH15N100	Discrete MOSFET
IXYH10N170CV1	Discrete IGBT	IXFH15N100Q	Discrete MOSFET
IXYH30N120C3	Discrete IGBT	IXFH20N80Q	Discrete MOSFET
IXYH40N120C3D1	Discrete IGBT	IXFH32N100X	Discrete MOSFET
IXYH20N120C3	Discrete IGBT	IXFH18N100Q3	Discrete MOSFET
IXYH16N170C	Discrete IGBT	IXFH12N100Q	Discrete MOSFET
IXYH16N170CV1	Discrete IGBT	IXFH12N90Q	Discrete MOSFET
IXYH40N120C3	Discrete IGBT	IXTH10N100D	Discrete MOSFET
IXYH30N120B4	Discrete IGBT	IXFH12N100	Discrete MOSFET
IXYH10N170C	Discrete IGBT	IXFH14N100Q2	Discrete MOSFET
IXYH40N120B3D1	Discrete IGBT	IXFH18N90P	Discrete MOSFET
IXYH40N90C3D1	Discrete IGBT	IXFH10N100	Discrete MOSFET
IXYH30N120A4	Discrete IGBT	IXFH12N90	Discrete MOSFET
IXYH40N90C3	Discrete IGBT	IXFH13N100	Discrete MOSFET
IXYH30N120C4	Discrete IGBT	IXFH13N90	Discrete MOSFET
IXYH24N90C3	Discrete IGBT	IXFH11N80	Discrete MOSFET
IXYH24N90C3D1	Discrete IGBT	IXFH15N80	Discrete MOSFET
IXYH40N120B3	Discrete IGBT	IXTH13N80	Discrete MOSFET
IXYH20N120C4	Discrete IGBT	IXFH13N80	Discrete MOSFET
IXYH50N120C3D1	Discrete IGBT	IXTH14N80	Discrete MOSFET
IXYH50N120C3	Discrete IGBT	IXFH14N80P	Discrete MOSFET
IXYH82N120C3	Discrete IGBT	IXFH6N100	Discrete MOSFET
IXYH80N90C3	Discrete IGBT	IXTH5N100A	Discrete MOSFET
IXYH24N170CV1	Discrete IGBT	IXFH6N120	Discrete MOSFET
IXYH30N170C	Discrete IGBT	IXFH6N100F	Discrete MOSFET
IXYX25N250CV1	Discrete IGBT	IXFH12N90P	Discrete MOSFET
IXYH24N170C	Discrete IGBT	IXFH12N80P	Discrete MOSFET
IXYH60N90C3	Discrete IGBT		
IXYH40N120A4	Discrete IGBT		
IXYH40N120C4	Discrete IGBT		
IXYH40N120B4	Discrete IGBT		
IXCH36N250	Discrete IGBT		