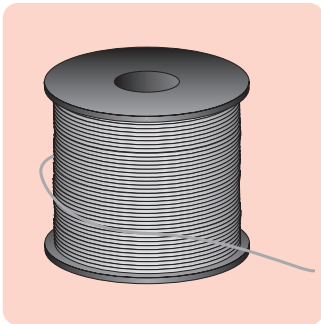


NO CLEAN / LOW RESIDUE FLUX

CEL

A solder wire using a high purity 60/40 tin/lead alloy employing a reduced level (typically 1%) of non-corrosive, halide-free flux to EN29454. Leaves a negligible residue on the pcb thereby eliminating the need for cleaning. With lower fumes and 'spitting' this solder is ideal for the repair and reworking of production pcb's.



- ◆ Ideal for repair/reworking of production pcb's
- ◆ **No clean, low residue**
- ◆ **60/40 alloy** to EN29453
- ◆ **Non-corrosive, halide-free flux** to EN29454
- ◆ Choice of wire size
- ◆ **500g** nett reels
- ◆ Very competitively priced

Non-corrosive, halide-free flux to EN29454 (typ. 1%). 500g reels only. Supplied in cartons of 10 reels with additional order codes provided to allow purchase of individual reels.

500g REELS

| Size* | Label Colour | Manf. Part No. | anglia Order Code | |
|--------------|--------------|----------------|-------------------|-----------------|
| | | | Carton (10 Reels) | Individual Reel |
| 18 swg/1.2mm | red | 42A501D/1 | 680618 | 680718 |
| 22 swg/0.7mm | green | 42A501F/1 | 680622 | 680722 |

Specification

Alloy To EN29453, 60% tin, 40% lead
 Flux To EN29454, Non-corrosive semi-activated rosin
 Flux content 1%, Halide-free
 Surface ins. resistance >10¹³Ω
 Melting temperature 183°C to 188°C
 Bit temperature 308°C
 Approx. length per reel 18 swg – 59m
 22 swg – 170m
 Reel inner core dia. 20mm

* Standard wire gauge shown with nearest simplified metric equivalent diameter

HEALTH & SAFETY DATA SHEETS

Available upon request for all soldering products