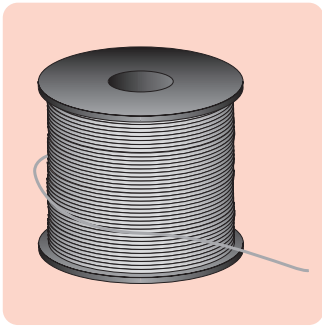


**ROSIN-FREE FLUX**

**CEL**

A rosin (colophony) free, flux-cored, 63% tin 37% lead alloy solder formulated to address the concerns of pcb assemblers. Specially designed to reduce the number of world wide cases of industrial asthma, related to rosin usage. Suitable as a drop-in replacement for traditional cored solder.



- ◆ Colophony free
- ◆ 63/37 alloy to BS EN 29453
- ◆ Non-corrosive, halide-free flux
- ◆ Low odour
- ◆ User friendly
- ◆ Choice of wire size
- ◆ 500g nett reels
- ◆ Very competitively priced

Non-corrosive, rosin/halide-free flux (typ. 2%). 500g reels only. Supplied in cartons of 10 reels with additional order codes provided to allow purchase of individual reels.

**500g REELS**

Size*	Label Colour	Manf. Part No.	anglia Order Code	
			Carton (10 Reels)	Individual Reel
18 swg/1.2mm	red	43B501D/1	<b>680818</b>	<b>680918</b>
22 swg/0.7mm	green	43B501F/1	<b>680822</b>	<b>680922</b>

**Specification**

Alloy .....	To BS EN 29453, 63% tin, 37% lead
Flux .....	Non-corrosive, Rosin (colophony) free Flux content 2%, Halide-free
Surface ins. resistance .....	>10 <sup>12</sup> Ω
Melting temperature .....	183°C to 185°C
Approx. length per reel .....	18 swg – 59m 22 swg – 170m
Reel inner core dia. ....	20mm

\* Standard wire gauge shown with nearest simplified metric equivalent diameter

**HEALTH & SAFETY DATA SHEETS**

Available upon request for all soldering products