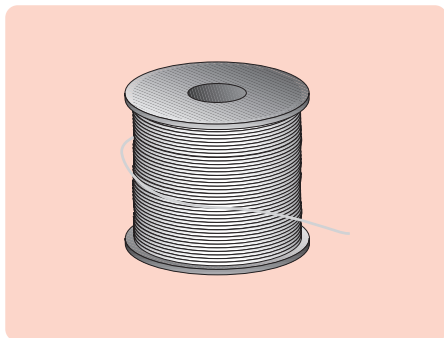


LEAD-FREE SOLDER, ROSIN-FREE FLUX

CEL

Lead-free solder wires employing a rosin (colophony) free flux conforming to EN29454. Ideal alternatives for tin/lead cored solder wires in most applications. Offered in a choice of two alloys, these solder wires can be used with existing processes, with minor increases to bit temperatures.



NEW

- ◆ Lead-free
- ◆ Environmentally friendly
- ◆ Colophony free
- ◆ Option of alloys
- ◆ No clean
- ◆ Non-corrosive flux
- ◆ Compatible with existing processes
- ◆ Choice of wire size
- ◆ 500g nett reels
- ◆ Very competitively priced

Sn/Cu

99% Tin/1% copper alloy with a core of non-corrosive rosin-free flux. Supplied in cartons of 10 reels with additional order codes provided to allow purchase of individual reels.

500g REELS

Size*	Label Colour	Manf. Part No.	anglia Order Code	
			Carton (10 reels)	Individual reels
18 swg/1.2mm	red	43C501D/1	681018	681118
22 swg/0.7mm	green	43C501F/1	681022	681122

Specification

Alloy	To EN29453, 99% tin, 1% copper
Flux	To EN29454
	Non-corrosive activated, rosin (colophony) free
	Flux content 2-2.5%, Halide 0.5% max.
Melting temperature	230°C
Recommended bit temperature	350°C
Approx. length per reel	18swg - 73m
	22swg - 195m
Reel inner core dia.	20mm

Sn/Ag/Cu

95.2% tin/3.8% silver/ 1% copper alloy with a core of non-corrosive rosin-free flux. Supplied in cartons of 10 reels with additional order codes provided to allow purchase of individual reels.

500g REELS

Size*	Label Colour	Manf. Part No.	anglia Order Code	
			Carton (10 reels)	Individual reels
18 swg/1.2mm	red	43D501D/1	681218	681318
22 swg/0.7mm	green	43D501F/1	681222	681322

Specification

Alloy	95.2% tin, 3.8% silver, 1% copper
Flux	To EN29454
	Non-corrosive activated, rosin (colophony) free
	Flux content 2.5-3%, Halide 0.5% max.
Melting temperature	220°C
Recommended bit temperature	350°C
Approx. length per reel	18swg - 73m
	22swg - 195m
Reel inner core dia.	20mm

* Standard wire gauge shown with nearest simplified metric equivalent diameter

HEALTH & SAFETY DATA SHEETS

Available upon request for all soldering products

Rosin-Free Flux Solder Wires

continued overleaf > > >